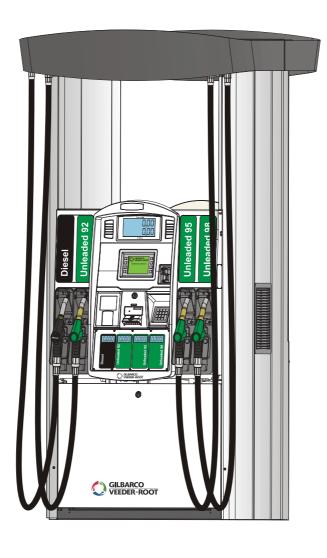
# Site Preparation



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#### 1 Read Me First .....

If equipment is to be used to dispense Petrol, then the words 'PETROL' (or PETROLEUM SPIRIT), LPG, HIGHLY FLAMMABLE, NO SMOKING and SWITCH OFF ENGINE should be positioned so that the warnings and instructions are brought to the attention of customers immediately on their arrival at the dispensing equipment.

At attended self-service and attendant operated filling stations, the following devices should be installed:

- 1. At a location readily accessible for quick operation by an attendant at the control point an Emergency Stop push button switch (or switches) for switching off all fuel dispensers and other electrical equipment within the hazardous zone, with a prominent adjacent notice :(e.g. PETROL PUMPS EMERGENCY STOP)
- 2. On the forecourt readily accessible to firefighters but out of reach of the general public an Emergency Switch which will isolate all fuel dispensers and other electrical equipment within the hazardous zone, with a prominant adjacent notice: (e.g. PETROL PUMPS SWITCH OFF HERE).

Note: These switches should NOT turn off the forecourt lighting.

It is also recommended that for self-service filling stations a public address system for communicating with customers is installed. Please refer to any national or local regulations for more details on the specific requirements with respect to petrol dispensing.

At unattended filling stations special safety provisions will be necessary. Please refer to any relevant national or local regulations that may be in force.

Any dispensing areas of the forecourt should be adequately lit for safety purposes at all times of use. The illuminance at ground level and the read-out level of displays should not be less than 100 lux.

Any 'Third Party' self-service equipment used with this dispenser should comply with the requirements of the EC Machinery Directive in respect of user friendly software between the operator and the control system.

DANGER FROM MOVING PARTS: The electrical power to this equipment must be removed prior to any installation or maintenance work being carried out.

WARNING: THE UNIT BEING THE SUBJECT-MATTER OF THIS MANUAL SHALL BE INSTALLED AND COMMISSIONED BY TRAINED PERSONNEL.

Trained personnel means people with the appropriate technical education and experience required to:

- carry out operations in areas accessible by technical assistance staff,
- be aware of the dangers involved in carrying out the operations, and be instructed about the measures required to minimise those dangers

After any installation, maintenance work or switch-off by the air seperator in the pumping unit, check for leaks on the hydraulic circuits!

When cleaning the GRP panels on your pump, always use a soft damp cloth, NEVER clean with dry cloth.

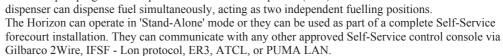
Only genuine Gilbarco parts should be used on this equipment.

All equipment connected to the Control, Data or Point of Sale terminals of this Dispenser must comply with SELV (Safety Extra Low Voltage) requirements as defined in Standard EN60950.

The dispenser is in accordance with the directive measuring instruments 2004/22/EG. The approval number is T10055

#### 2 General Description

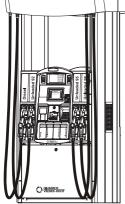
The Horizon is a 'H-Frame' dispenser. It is capable of dispensing Petrol, Diesel, Ethanol 85 or LPG and can be supplied as a self-contained pumping unit or as part of a Pressure fed dispenser (STP) installation. Both sides of the



Dispensers may be fitted with up to 8 hoses and are supplied as complete assemblies ready to be secured to the island and connected to the fuel supply pipes and the mains electrical supply cable. All internal connections, i.e. wiring, hydraulics and vapour recovery piping, are already assembled, in position and ready for installation.

High-Flow versions are available which can deliver up to 120 litres per minute. Two speed versions are

A wide range of optional features are available, including Vapour Recovery.

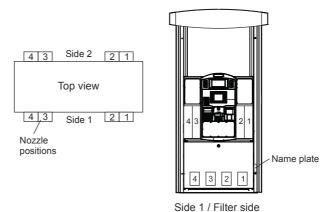


#### 2.1 Dispenser Orientation

The diagram shows the grade layout inside the dispenser and also shows how to identify which side of the dispenser you are working from. Side 1 of the dispenser is the side that contains the filter.

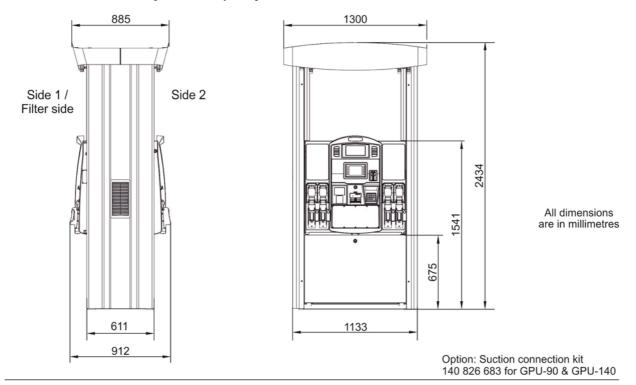
#### 2.2 Grade Locations

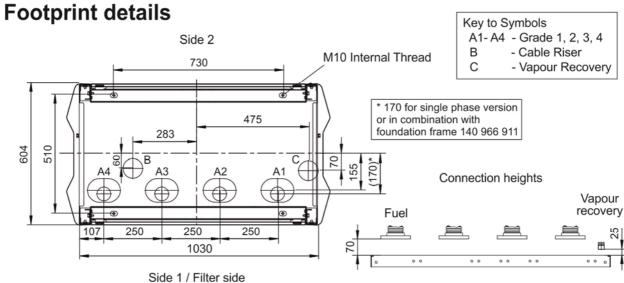
The numbers on the hose cabinets and on the monoblocks represent how grades are mapped and referred to in the programming sequences.



#### 3 Datasheet for four products, suction pump

4 Products, 40 l/min, with Vapour Recovery and preset

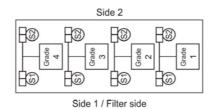


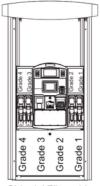


Subframe Part No. - 140 966 942 It is recommended that Vapour Recovery return pipes are installed where this may be a future requirement.

# Module configuration and maximum current

# Suction Pump Motor supply, maximum current 1 Phase Versions, 230V = 12,5 Amps 3 Phase Versions, 230V = 10,5 Amps 3 Phase Versions, 400V = 6,0 Amps Electronic supply, maximum current All versions = 6,0 Amps

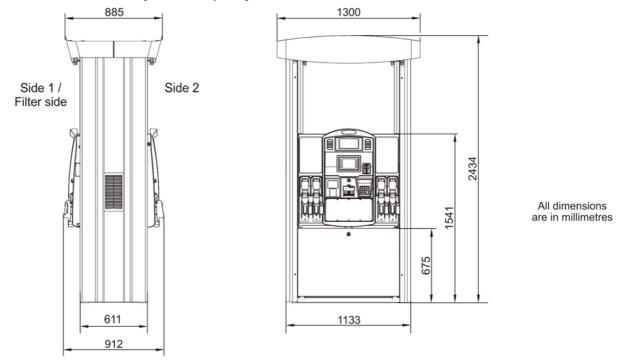


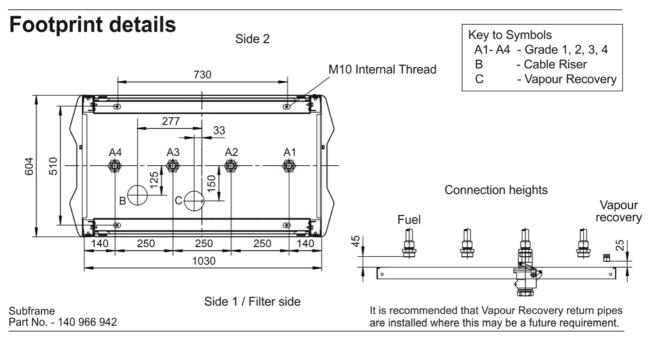


Side 1 / Filter side

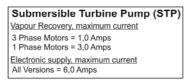
#### 4 Datasheet for four products, submersible turbine pump

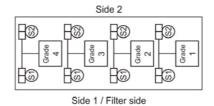
4 Products, 40 I/min with Vapour Recovery and preset

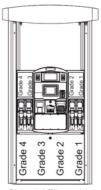




## Module configuration and maximum current







Side 1 / Filter side

#### 5 Junction Box Wiring

Three Phase Supply

400V ± 10%, 50Hz ± 2Hz 230V +10% -15%, 50Hz ± 2Hz

Power supply
PE - Main Earth
N - Neutral
L - Live for Electronics
L1 - Phase 1 for Motors
L2 - Phase 2 for Motors
L3 - Phase 3 for Motors

Blind plug
For the use with Atex certified cable glands
(Size M25)

Power supply

Data link

M25 M20

M20

Data link

M25 M20

Data link

Single Phase Supply

230V +10% -15%, 50Hz ± 2Hz

Power supply

PE - Main Earth

N - Neutral

L - Phase for Electronics

L1 - Phase for Motors

The supply overcurrent protection devices should have a Break Capacity of not less than 4000A

Three Phase Supply for STP and Crind  $400V \pm 10\%$ ,  $50Hz \pm 2Hz$  230V + 10% - 15%,  $50Hz \pm 2Hz$ 

Power supply

PE- Main Earth

N- Neutral Crind

L- Live for Crind

N- Neutral Heater

L- Live für Heater

N- Neutral Calculator

L- Live for Calculator

L1- Phase 1 VRC- Motor

L2- Phase 2 VRC- Motor L3- Phase 3 VRC- Motor

M1 - STP Grade 1

M2 - STP Grade 2

M3 - STP Grade 3

M4 - STP Grade 4

M5 - STP Grade 5

M6 - STP Grade 6

Power supply

Gas station

Gas station

Single Phase Supply for STP and Crind 230V +10% -15%, 50Hz ± 2Hz

Power supply

PE- Main Earth

N- Neutral Crind

L- Live for Crind

N- Neutral Heater

L- Live für Heater

N- Neutral Calculator

L- Live for Calculator

L1- Phase 1 VRC- Motor

M1 - STP Grade 1

M2 - STP Grade 2

M3 - STP Grade 3

M4 - STP Grade 4

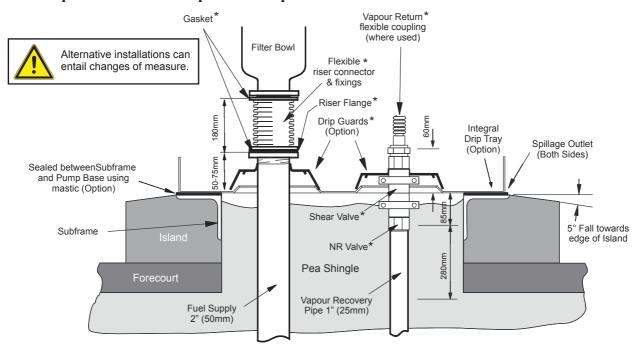
M5 - STP Grade 5

M6 - STP Grade 6

#### **Electrical connection**

Please note the local & national regulations regarding electrical installations.
Electrical cables must be oil and fuel resistant.

#### 6 Proposal for suction dispenser & vapour connections



\* Items supplied by Gilbarco (optional)

#### 6.1 Subframes

Gilbarco recommend that dispensers be mounted on subframes that have been installed prior to the installation of the dispenser. In some cases a pre-fabricated island with integral subframe may be installed. Subframes are set into the island during the forecourt preparation work and must be sealed to the island surface using a fuel and water resistant compound. They should stand proud of the finished surface of the island (inc. tiles where used) up to a maximum of 2mm. The surface of the subframe should be flat and level, however the island surface should be designed with at least 50 fall toward its outer edge. This is to ensure that any internal leakages dispersed through the base of the dispensers are directed away from the dispenser base and onto the forecourt.

The dispenser subframes are designed for use with 2" (50mm) Product Riser pipes and 1" (25mm) Vapour Recovery return pipes.

Subframes are available from Gilbarco, please see pages 5-6 for part no.

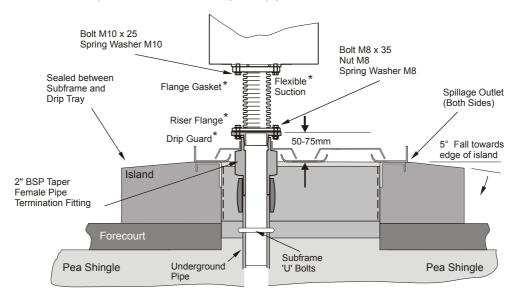
#### 6.2 Drip Guards

Drip Guards are to be fitted as shown, so that in the event of a spillage or leak, the excess fuel will be directed away from the riser position and onto the integral Drip Tray, it will then flow towards the apertures in the base of the dispenser frame and onto the surface of the forecourt. This clearly indicates that a leak is present and that repair is necessary.

#### 6.3 Vapour Recovery Pipes

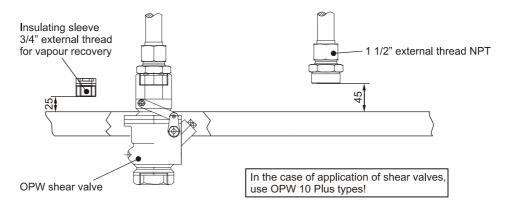
Where used, Vapour Recovery pipes should be installed using a non return or check valve before the shear valve. The break point of the VR shear valve should be set level with the top face of the island. This means that the top of the VR riser pipe needs to be set 85mm below the top of the subframe. The riser pipe should terminate with a 1" BSPT male thread with a minimum of 20mm of thread engagement.

#### 6.4 Proposal for suction dispenser fuel connections – plastic pipework

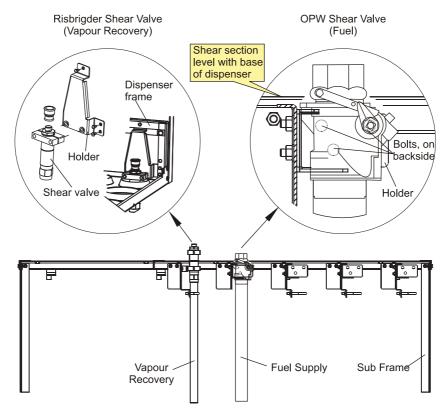


<sup>\*</sup>Items supplied by Gilbarco (optional)

#### 6.5 Dimensions for STP connections



#### 6.6 Proposal for shear valve connection with STP



#### 6.7 Operation conditions STP

The pumps must be implemented either as Submerged Turbine Pumps (STP), which are arranged within the respective storage tank in its deepest place, or as more deeply lying pumps with inlet. A checking device for the liquid level in the storage tanks is necessary, which gives a warning signal by a low level and switches the pumps off, before air or vapour can penetrate into the supply line. The piping must be installed underground. Directly behind the pump, a check valve needs to be installed in each line. If the lines are in its highest position no more than 1m above the man hole cover height, then a check valve is not required.

Inside the dispenser, a check valve is to be fitted in front of the volume meter. The installation of gas separators and gas indicators are not necessary.

Where a dispenser is supplied without an integrated drip pan, normaly STP, other means to prevent leakage from entering the ground beneath the dispenser should be provided!



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